

Date: Wednesday, 12/12/2007 3:51:23 PM
 User: David Duval

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : MOUNTING LUG U/R

Job Number : 36311

Estimate Number : 13097

P.O. Number :

Part Number : D37161

This Issue : 12/12/2007 S.O. No. :

Drawing Number : D3716 U/R

Prsht Rev. : NC

Project Number : N/A

First Issue : / / Type : SMALL /MED FAB

Drawing Revision : U/R

Previous Run :

Material :

Due Date : 12/14/2007

Qty: 1 Um: Each

Written By : _____

Checked & Approved By : _____

Comment : Est Rev:A 07-12-12 new issue DD

PROTOTYPE**FOR ENGINEERING USE ONLY**

Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0 M6061T6B1000X04000 12090

6061-T6 Bar 1.0" x 4.0"



Comment: Qty.: 0.2447 f(s)/Unit Total : 0.2447 f(s)

6061-T6 Bar 1.00" x 4.0"

Material: 6061-T6 alum plate 1.00" thick

Batch: 12873 HB 07-12-13

**CERTIFICATE OF CONFORMITY
REQUIRED**

2.0 WATER JET

FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3716

Dwg Rev: PRE-L.

Prog Rev: PRE-L.

HB 07-12-13

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2-Deburr if necessary

HB 07-12-13

3.0 QC2

INSPECT PARTS AS THEY COME OFF MACHINE



HB 07-12-13

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8

SECOND CHECK

**ENGINEERING
APPROVAL**

Comment: SECOND CHECK

5.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

FOR ENGINEERING USE ONLY

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6.0

QC21

FINAL INSPECTION/W/O RELEASE



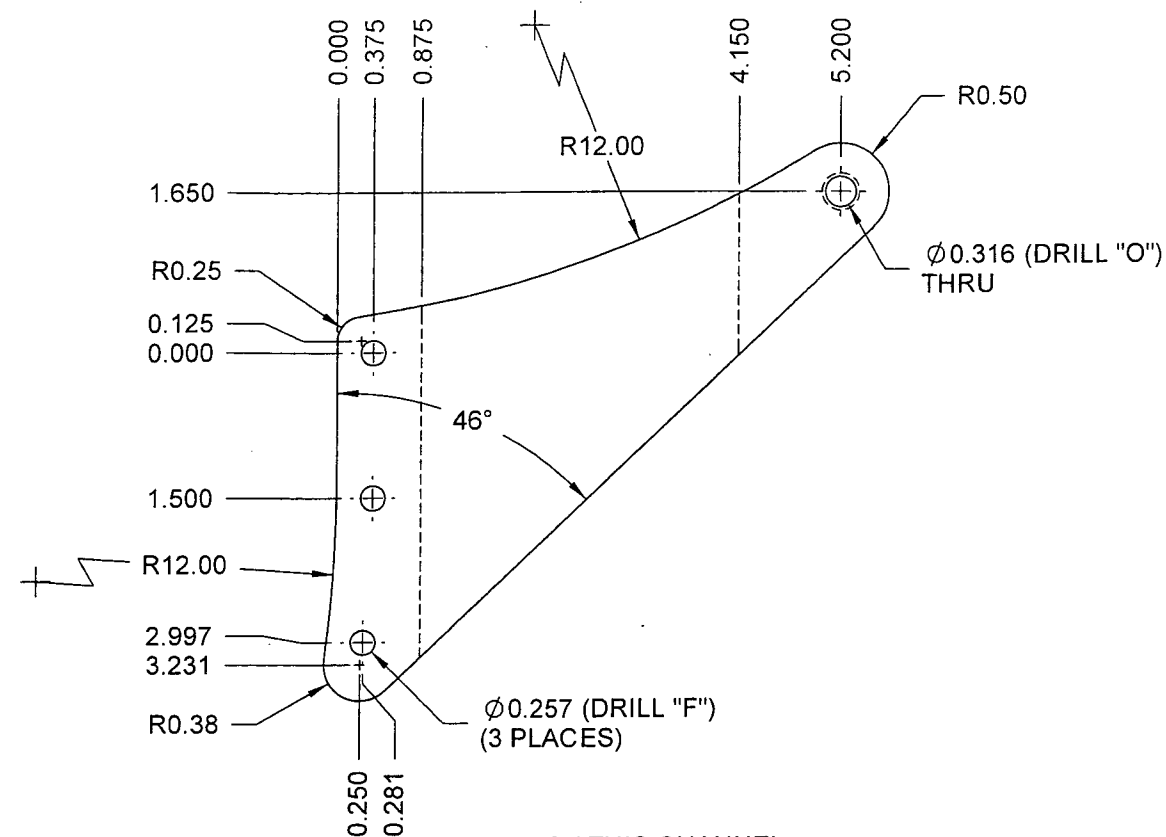
Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 08.05.14

100236



D3716-1 MOUNTING LUG

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
PER AMS-QQ-A-200/8 (OR AMS 4160)
(REF. DART SPEC. M6061T6B)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3716-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.99 lbs

PRELIMINARY ISSUE

07.12.10 J/A 00276A

A	NEW ISSUE	MB	07.12.10
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3716	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		MOUNTING LUG	1:2
DATE	07.12.10	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

